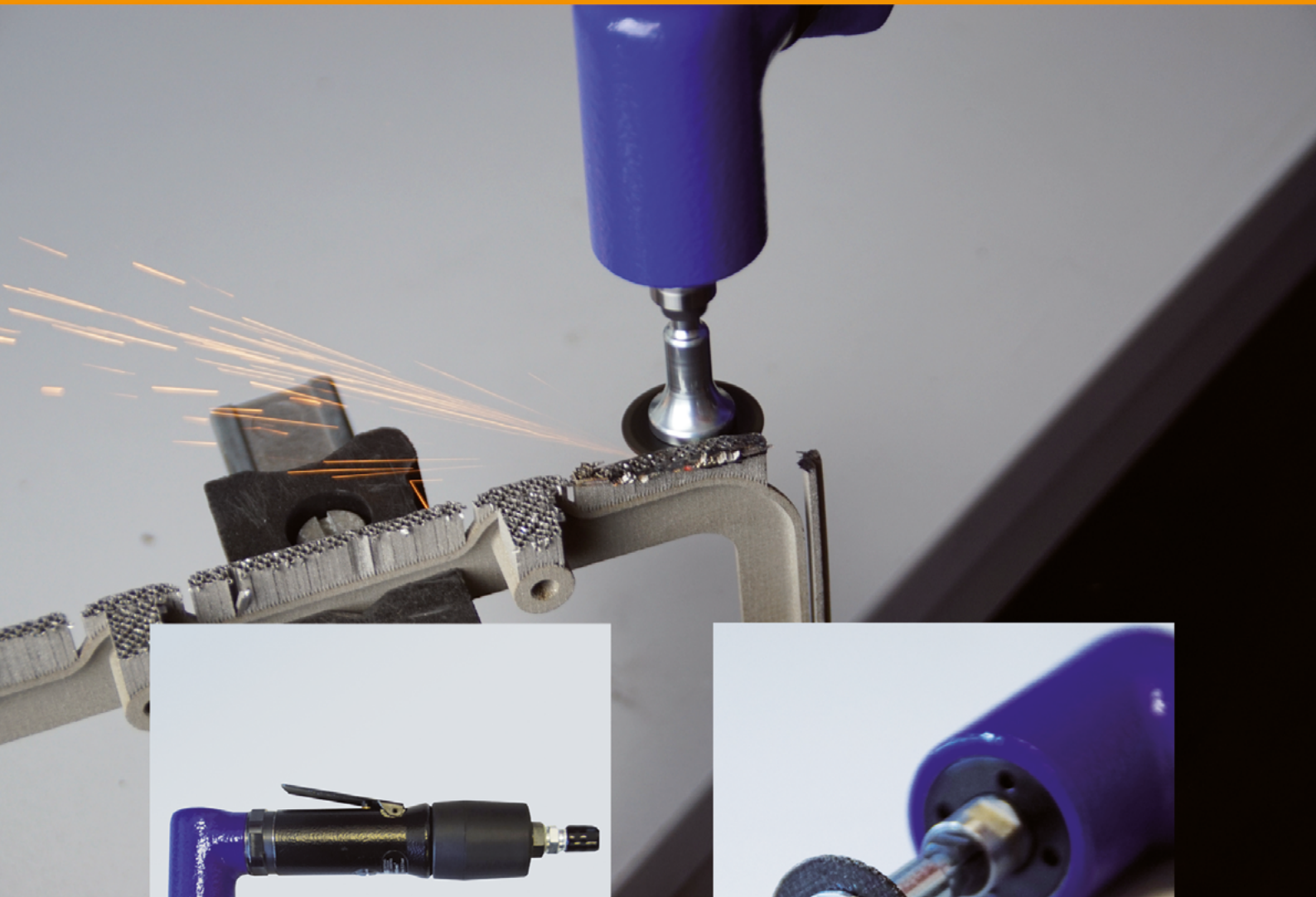


Postprocessing – Spezialwerkzeuge

zum Entfernen von 3D-Strukturen und Finishing

Special tools for removing 3D-structures and finishing



45.000 or 30.000 rpm



High-Speed-Discs

procof
schleifen · polieren · entgraten

Procof GmbH
Overfeldweg 34
D-51371 Leverkusen

Telefon: +49 214 75009 30
E-Mail: info@procof.de
eShop: www.procof.de

Antriebe / Drive Units

Druckluft Winkelschleifer / Angle Air Grinder

rpm	W	Collet	Weight	Nr. / No.	Stk. / pcs.
45.000	300	6	520	3303045	749,00 €
30.000	300	6	520	3303030	749,00 €
20.000	400	6	500	33RA20LR	649,00 €



Angle Air Grinder

Micromotor System GRANDE-P

rpm	W	Collet	Weight	Nr. / No.	Stk. / pc.
0-55.000	200	3	230	GRANDE-P	788,00 €



Handpiece BLH600 from GRANDE-P

Optional 6 mm Handstück / handpiece UM23 + UT03

rpm	W	Collet	Weight	Nr. / No.	Stk. / pc.
0-30.000	65	6	400	UT0323	749,00 €



Head UT03

Optional 90° Winkelhandstück / 90° angle handpiece UM21 + UT06

rpm	W	Collet	Weight	Nr. / No.	Stk. / pc.
0-15.000	88	3	400	UT0621	577,00 €



Head UT06

Reduzierhülse / reduction sleeve for 6 mm to 3 mm

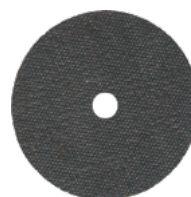
Nr. / No.	Stk. / pc.
RH6/30	23,90 €



Trenn- und Schruppscheiben / Cutting discs

für Stahl, INOX, Nickelbasislegierungen, Gusseisen, Aluminium
for steel, stainless steel, nickel-based alloys, cast iron, aluminium

Ø mm	max. rpm	Nr. / No.	Pack (50 pcs.)
30 x 1,0	51.000	N7011	99,50 €
30 x 1,4	51.000	N70111	99,50 €
50 x 1,0	30.600	N7012	127,00 €
50 x 1,4	30.600	N7013	127,00 €
50 x 2,0	30.600	N70132	127,00 €
50 x 3,0	30.600	N70133	127,00 €
76 x 1,0	20.100	N7014	156,00 €



Aufnahme für Trennscheibe / Mandrel for mini cut-off wheels

Collet	max. rpm	Nr. / No.	Stk. / pc.
6	30.000	BO6/604	9,90 €





HYpro Mini-Trennscheiben, faser verstärkt / cut-off wheels, fiber reinforced

Normalkorund / aluminium oxide

aus SiC-Siliziumcarbid / made of sic-silicium carbide

Ø mm	max. rpm	Nr. / No.	Pack (10 pcs.)
22 x 0,2	25.000	N78920	12,00 €
22 x 0,3	25.000	N78921	12,00 €
40 x 0,5	10.000	N78928	14,60 €

Ø mm	max. rpm	Nr. / No.	Pack (10 pcs.)
22 x 0,2	25.000	N78910	12,00 €
22 x 0,3	25.000	N78911	12,00 €
25 x 0,2	15.000	N78915	12,00 €

Diamant / diamond

Ø mm	max. rpm	Nr. / No.	Stk. / pc.
20 x 0,2	25.000	N78900	4,20 €
20 x 0,3	25.000	N78901	4,20 €

Aufnahme für Mini-Trennscheiben / Mandrel

Ø Bohrung	Shank mm	Nr. / No.	Stk. / pc.
≤ 2 mm	3	311M009	1,25 €

Trennscheiben / Cutting discs for plastics

Diamant / Diamond D357

Ø mm	max. rpm	Nr. / No.	Stk. / pc.
25	25.000	T160357	35,10 €
32	15.000	T200357	38,35 €
50	12.000	T280357	55,64 €
63	10.000	T320357	63,57 €
63 seg	10.000	T380357	90,35 €
75	30.000	T420357	143,76 €
75 seg	30.000	T480357	166,64 €

Aufnahme / Mandrel

Shank mm	Mandrel	Stk. / pc.
3	311M011	26,00 €
3	311M011	26,00 €
6	311M013	19,00 €
6	311M014	22,80 €
6	311M014	22,80 €
6	BO6103	24,27 €
6	BO6103	24,27 €

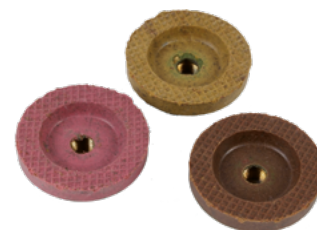


Finishing Tools

DAIWA Topfschleifscheiben / rubber cup wheel

Die DAIWA Schleifscheiben sind sehr gut geeignet zum Finishing von Alu und allen Arten von Stahl.

The DAIWA rubber cup wheels are excellent for deburring and finishing of aluminium and stainless steel.



Gewinde	Ø mm	max. rpm	K80	K120	K180	K220	K320	Pack (10 pcs.)
M7	30	15.000	282208	282212	282218	282222	282232	70,90 €

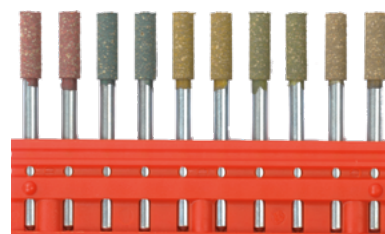
Adapter M7

Shank mm	Nr. / No.	Stk. / pc.
3	311282	29,00 €



DAIWA Set / Kit

Shank mm	Size	Nr. / No.	Pack (10 pcs.)
3	4 x 13	SUP12	19,90 €



SUP12

Gewebe verstärkte Polierstifte / *Polishing mounted points*

Shank mm	Nr. / No.	Pack (10 pcs.)
3	SUP16	37,00 €



SUP16



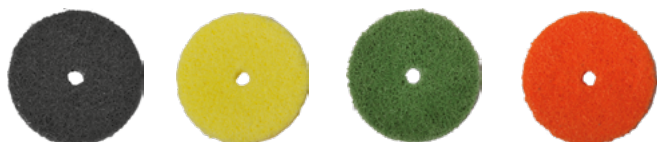
Gepresste Vliesschleifer / *Unitized finishing wheels*

Gepresste Vliesschleifer werden vorrangig bei leichten Entgratarbeiten oder für eine feinere Oberflächenarbeit verwendet.

Unitized finishing wheels are used preferentially for easy deburring work or for fine surface finishing.

Shank mm	Ø x H mm	opt. rpm	max. rpm	coarse	medium	fine	Pack (10 pcs.)
3	25 x 3	6.000	8.000	-	UW2503M	-	29,00 €
3	30 x 3	6.000	8.000	-	UW3003M	-	29,00 €
3	40 x 3	6.000	8.000	-	UW4003M	-	29,00 €
3	25 x 6	6.000	8.000	UW2506C	UW2506M	UW2506F	29,00 €
3	30 x 6	6.000	8.000	UW3006C	UW3006M	UW3006F	29,00 €
3	40 x 6	6.000	8.000	UW4006C	UW4006M	UW4006F	29,00 €
6	40 x 12	7.500	9.000	-	UW4012M	UW4012VF	67,90 €
6	40 x 12	6.000	8.000	-	UW5012M	UW5012VF	69,90 €
6	75 x 12	4.000	6.000	-	UW7512M	UW7512VF	84,90 €

Gepresste Vliesschleifscheiben / *Unitized discs*



Size mm	K120	K240	K320	K400	Pack (25 pcs.)
25 x 4	50101460	50101010	50101020	50101030	36,50 €



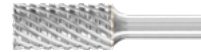
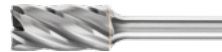
Size mm	K600	K800	K1000	K1500	Pack (25 pcs.)
25 x 4	50101040	50101050	50101060	50101070	36,50 €

Aufnahme für gepresste Vliesschleifscheiben / *Mandrel for unitized discs*

Shank mm	Nr. / No.	Stk. / pc.
3 mm	50101300	6,50 €



Fräser / burs



		General LS coarse				Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	
3 x 33	3	64.000	57615	20,51 €	57670	23,40 €	57625	23,40 €	57645	28,50 €	
3 x 34	4	48.000	576015	22,02 €	-	-	576025	23,40 €	576045	29,90 €	
3 x 35	5	40.000	57715	22,02 €	-	-	57725	23,40 €	-	-	
3 x 35	6	32.000	57815	24,79 €	57870	24,90 €	57825	24,90 €	57845	29,90 €	
6 x 45	6	32.000	67115	28,49 €	67170	28,48 €	67125	28,49 €	67145	30,88 €	
6 x 47	8	24.000	67315	32,63 €	67370	32,63 €	-	-	67345	35,34 €	
6 x 49	10	19.000	67515	37,26 €	67570	37,26 €	-	-	67545	40,36 €	
6 x 51	12	16.000	67815	46,28 €	67870	46,33 €	67825	51,99 €	67845	50,19 €	



		General LS coarse				Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	
3 x 37	3 x 7	64.000	52515	20,51 €	52570	23,40 €	52525	23,40 €	52545	34,90 €	
3 x 43	3 x 13	64.000	527115	20,51 €	527170	23,40 €	527125	23,40 €	527145	34,90 €	
3 x 43	6 x 13	32.000	52915	22,61 €	52970	24,90 €	52925	24,90 €	52945	36,70 €	
6 x 55	6 x 18	32.000	62115	32,63 €	62170	36,71 €	62125	32,63 €	62145	35,34 €	
6 x 60	8 x 20	24.000	62215	47,55 €	62270	47,70 €	-	-	62245	51,52 €	
6 x 60	10 x 20	19.000	62415	53,74 €	62470	53,74 €	-	-	62445	58,22 €	
6 x 65	12 x 25	16.000	62715	61,99 €	62770	69,74 €	62725	61,99 €	62745	67,15 €	



		General LS coarse				Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	
3 x 43	3 x 13	64.000	53615	20,51 €	53670	23,40 €	53625	23,40 €	53645	34,90 €	
3 x 43	6 x 13	32.000	53815	22,60 €	53870	24,90 €	53825	24,90 €	53845	36,70 €	
6 x 55	6 x 18	32.000	63115	33,60 €	63170	33,59 €	63125	33,60 €	63145	36,42 €	
6 x 60	8 x 20	24.000	63215	47,56 €	63270	47,56 €	-	-	63245	51,52 €	
6 x 60	10 x 20	19.000	63515	55,05 €	63670	55,05 €	-	-	63545	59,63 €	
6 x 65	12 x 25	16.000	63715	63,85 €	63770	63,86 €	63725	63,85 €	63745	69,18 €	

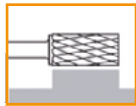


		General LS coarse				Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	
3 x 37	3 x 7	80.000	-	-	-	-	-	-	59245	34,90 €	
3 x 41	3 x 11	80.000	-	-	-	-	-	-	59545	34,90 €	
3 x 43	6 x 13	40.000	-	-	-	-	-	-	59945	36,70 €	
6 x 55	6 x 18	40.000	-	-	-	-	-	-	651045	35,34 €	
6 x 60	8 x 20	30.000	-	-	-	-	-	-	65345	39,17 €	
6 x 60	10 x 20	24.000	-	-	-	-	-	-	65545	47,29 €	
6 x 65	12 x 25	20.000	-	-	-	-	-	-	65745	65,71 €	

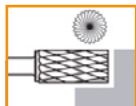


		General LS coarse				Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	
6 x 60	8 x 20	24.000	68315	53,14 €	-	-	-	-	-	-	
6 x 65	10 x 25	19.000	68415	60,64 €	-	-	-	-	-	-	
6 x 70	12 x 30	16.000	68715	69,86 €	-	-	-	-	-	-	

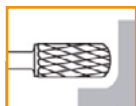
Fräser / burs



			General LS coarse		Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc
3 x 40	3 x 13	64.000	50315	18,47 €	-	-	-	-	50345	31,50 €
3 x 40	6 x 13	32.000	50615	20,34 €	-	-	-	-	50645	33,00 €
6 x 55	6 x 16	32.000	600115	30,45 €	600170	30,45 €	-	-	600145	32,99 €
6 x 60	8 x 20	24.000	600315	40,72 €	-	-	-	-	600345	44,11 €
6 x 60	10 x 20	19.000	600515	46,33 €	-	-	-	-	600545	50,19 €
6 x 65	12 x 25	16.000	600715	59,13 €	600770	59,26 €	-	-	600745	64,20 €



			General LS coarse		Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc
3 x 40	3 x 13	64.000	503115	18,23 €	503170	23,50 €	503125	23,50 €	-	-
3 x 40	6 x 13	32.000	506115	21,71 €	506170	24,90 €	506125	24,90 €	-	-
6 x 55	6 x 16	32.000	60115	33,29 €	60170	33,30 €	60125	33,29 €	60145	36,08 €
6 x 65	12 x 25	16.000	60715	65,18 €	60770	65,37 €	60725	65,18 €	60745	70,62 €



			General LS coarse		Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc
3 x 40	3 x 13	64.000	51215	20,51 €	51270	23,40 €	51225	23,40 €	51245	34,90 €
3 x 40	6 x 13	32.000	51515	24,79 €	51570	24,90 €	51525	24,90 €	51545	36,70 €
6 x 55	6 x 16	32.000	61115	33,86 €	61170	33,86 €	61125	33,86 €	61145	36,67 €
6 x 60	8 x 20	24.000	61315	47,55 €	61370	47,55 €	-	-	61345	51,52 €
6 x 60	10 x 20	19.000	61515	53,74 €	61570	53,74 €	-	-	61545	58,22 €
6 x 65	12 x 25	16.000	61715	72,87 €	61770	72,94 €	61725	68,32 €	61745	79,01 €



			General LS coarse		Alu / plastic		Titanium		Finishing	
Shank mm	Size mm	max. rpm	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc	Nr. / No.	Stk. / pc
6 x 60	8 x 20	24.000	69315	47,55 €	69370	47,55 €	-	-	-	-
6 x 60	10 x 20	19.000	69515	53,76 €	69570	53,76 €	-	-	-	-
6 x 70	12 x 30	16.000	69815	81,86 €	69870	81,91 €	-	-	-	-

Handentgrater mit stumpfer Keramik Klinge / Work finisher with a stub blade made of ceramic

Diese Handentgrater bestehen durch ihre qualitativ hochwertige Keramik Klinge. Sie sind hervorragend zum Entgraten von Kunststoffen, Stahl und Ne-Metallen geeignet.

This deburring tools have a high quality ceramic blade and are very suitable for the deburring of plastic, steel and non-ferrous metals.

Maße / Size mm	Nr. / No.	Stk. / pc
40 x 15 x 1,5	WF1540	25,90 €
25 x 5 x 1,5	WF620	24,75 €
10 x 4 x 0,4	WF400	15,75 €
5 Ersatzklingen spare blades for WF400	WFC3001	15,75 €



WF1540



WF620



WF400

WFC3001

